

**ASYMMETRIC ALKYLATIONS OF A SULTAM-DERIVED GLYCINATE EQUIVALENT:
 PRACTICAL PREPARATION OF ENANTIOMERICALLY PURE α -AMINO ACIDS**

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Abstract: Deprotonation/alkylation of sultam-derived *N*-[bis(methyl)thiomethylene]glycinate equivalent **3** gave crystalline products **5** which on mild hydrolysis furnished α -amino acids **7** (~100% e.e.) in high overall yield.

Chiral glycine equivalents represent an attractive pivotal source for asymmetric syntheses of enantiomerically pure α -amino acids ¹. Straightforward alkylations of glycine enolate derivatives are, however, relatively scarce ² and, despite their elegance, leave plenty of room for more practical and general alternatives.

We report here the advantageous use of the readily available and widely applicable sultam auxiliary **1** ³. Me₃Al-mediated acylation of **1** with methyl *N*-[bis(methylthio)methylene]glycinate (**2**) ⁴ furnished, after crystallization, "glycinate" **3** (89%) ^{4,5} which served as a common precursor for various α -amino acids **7** (Scheme, Table).

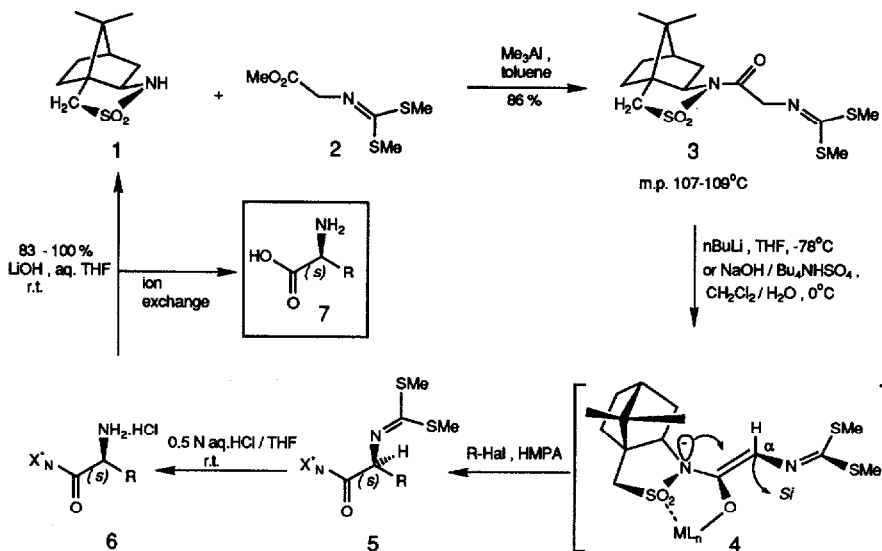


Table Preparation of Enantiomerically Pure α -Amino Acids **7** by Alkylation/Hydrolysis **3** \rightarrow **5** \rightarrow **7** ⁵

	R	Hal	Deprotonation Conditions	Yield [%] ^a 5 from 3	d.e. [%] ^a 5	M.p. [°C] 5	Yield [%] 7 from 5	e.e. [%] 7	
1	a	Me	I	BuLi	87 ^b)	>99 ^b) (96.4)	119-120	>99	>99.8
2	b	PhCH ₂	I	BuLi	93 (96)	>99 (94.7)	132-133	>99	>99.8
3	c	CH ₂ =CH-CH ₂	I	BuLi	87 (94)	>99 (96.8)	83 - 84	>99	>99.8
4	d	<i>t</i> BuO ₂ CCH ₂ ^c)	Br	BuLi	96 (100)	>99 (98.4)	142-144	75 ^d)	>99.8
5	e	<i>n</i> C ₄ H ₉	I	BuLi	86 (89)	>99 (95.6)	95 - 97	>99	>99.8
6	f	Me ₂ CH-CH ₂	I	BuLi	85 (87)	>99 (95.6)	125-127	>99	99.5
7	g	Me ₂ CH	I	BuLi	95 ^e)	>99 ^e) (97.7)	- ^e)	84	>99.8
8	b	PhCH ₂	I	NaOH/PTC	-(90)	-(90.6)	-	-	-

a) Values apply to chromatographed and recrystallized (crude) **5**. b) Direct crystallization without FC.

c) Alkylation in the presence of (*n*Bu)₄N⁺I⁻. d) Treatment of **5d** with CF₃CO₂H/r.t./2 h prior to hydrolysis sequence to give free (*S*)-aspartic acid. e) Chromatographed non-crystalline solid.

Successive treatment of **3** with *n*BuLi (THF, -78°C) and methyl-, benzyl-, allyl iodide or *t*-butoxycarbonylmethylene bromide/HMPA (-55°C → r.t.) provided alkylation products **5a** to **5d** in 94.7 to 98.4% diastereomeric excess (d.e. entries 1-4) ⁵. We were pleased to find equally efficient and π -face-selective alkylations with non-activated and even secondary alkyl iodides (entries 5-7). Intriguingly, simple deprotonation/alkylation using phase transfer catalysis ⁶ [PTC: 10% aq. NaOH (4 mol-equiv.), Bu₄NHSO₄ (1.2 mol-equiv.), PhCH₂I (1.2 mol-equiv.), stirring in CH₂Cl₂, 0°C, 24h] furnished **5b** (90% yield) in 90.6% d.e. (entry 8). Products **5** could be separated from their C(α)-epimers by chromatography and, moreover, in all but one case (**5g**), purified (~100% d.e.) by crystallization (hexane, EtOH or MeOH). For example, pure, crystalline (*S*)-alanine derivative **5a** ⁵ was obtained in 87% yield without chromatography. The depicted d.e. values followed directly from a comparison (GC) with 1:1-mixtures of the corresponding C(α)-epimers ⁷, which are also clearly distinguishable by ¹H- and ¹³C-NMR. Selective *N*-deprotection of **5** by mild acidic hydrolysis (0.5*N* HCl, THF/H₂O 1:1, r.t., 24h) furnished amine hydrochlorides **6** which could be isolated and characterized (e.g., **6b**, ~100%). In general, crude **6** was directly saponified with LiOH (4 mol-equiv., THF/H₂O 2:1, r.t., 24h). Extraction (CH₂Cl₂) gave recovered sultam **1** (83-100%). Acidification of the aq. phase (pH = 1-2) adsorption on ion exchange resin (Amberlite IR 120, H⁺) and desorption with aq. NH₄OH provided ~100% enantiomerically pure (*S*)-amino acids **7** in 84 to 100% overall yield from **5**. In the case of **5d** the *t*-butyl ester was cleaved (CF₃COOH, r.t., 2h) prior to the usual hydrolysis sequence giving free (*S*)-aspartic acid **7d**.

The (*S*)-configurations and enantiomeric purities of **7** (>99.5% e.e.) were readily determined by GC comparison (Chirasil-Val) ⁸ of their *N*-trifluoroacetylisopropyl esters with those of racemic and enantiomerically pure samples.

The observed topicity parallels that found on alkylation of simple *N*-acylsultams ⁹ and is in agreement with a kinetically controlled formation of chelated (*Z*)-enolates **4**, alkylated from the C(α)-*Si*-face, opposite to the lone electron pair on the sultam-nitrogen atom.

In summary, this alkylation approach to enantiomerically pure α -amino acids compares very favorably with those previously published ² given the easy accessibility of sultam **1** and its antipode ³, the efficient formation of crystalline alkylation products (~100% d.e., even with non-activated primary and secondary alkyl iodides), and last but not least, the mild and efficient cleavage conditions.

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